

NOTES:

1. MATERIAL:
 - a. BACKSHELL SCREW
 - b. BACKSHELL SCREW
 - c. CLAMP BAR
 - d. CLAMP INSERT
 - e. CLAMP SCREW
 - f. FERRULE
 - g. SOLDER SHIELD
 - h. SEALING SLEEVE

2. FINISH:
 - a. BACKSHELL SCREW
 - b. BACKSHELL SCREW
 - c. CLAMP BAR
 - d. CLAMP INSERT
 - e. CLAMP SCREW
 - f. FERRULE

3. "RAYCHEM", PART NUMBER CHA-0078 AND DATE CODE STAMPED APPROXIMATELY AS SHOWN.

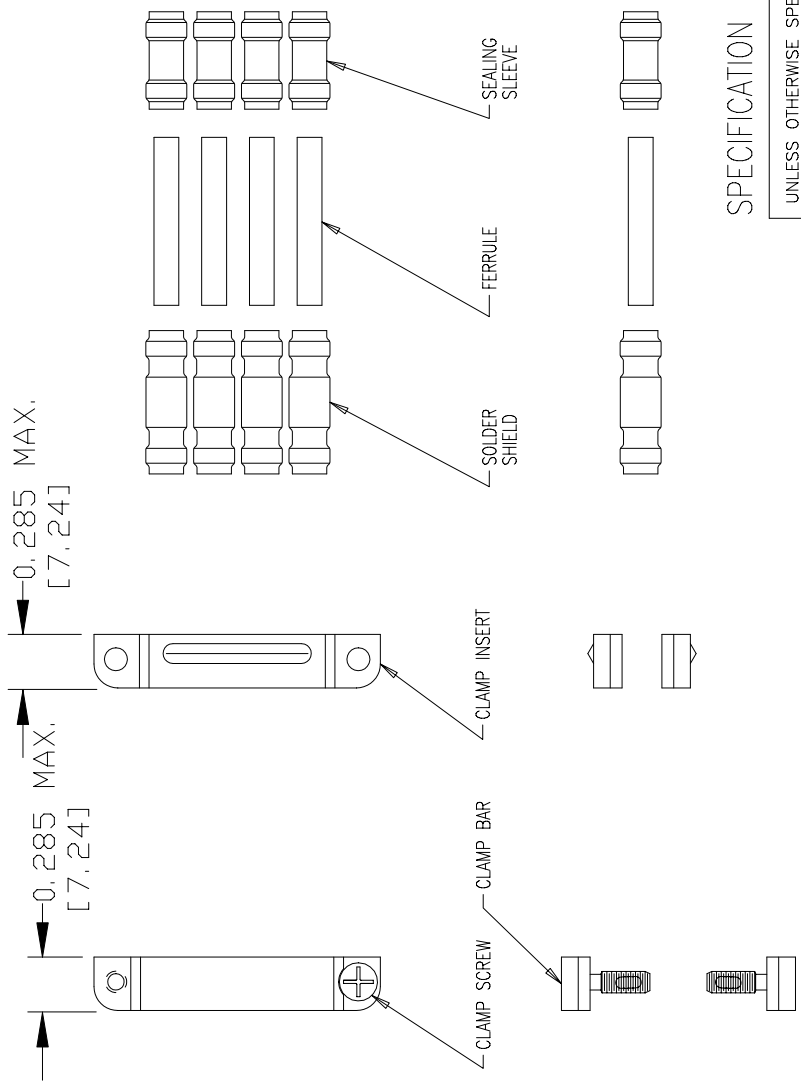
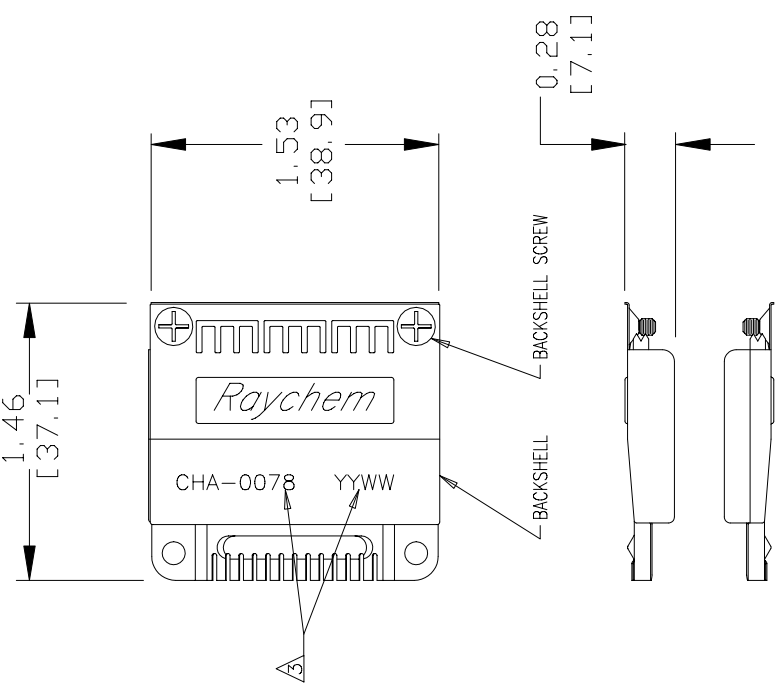
4. PARTS ARE TO BE PACKAGED UN-ASSEMBLED AS SHOWN.

COPPER ALLOY 172 PER QQ-A-533
 STAINLESS STEEL PER QQ-S-763, 300 SERIES
 ALUMINUM ALLOY
 ALUMINUM ALLOY
 STAINLESS STEEL PER QQ-S-763, 300 SERIES
 COPPER ALLOY 187 ASTM B301/B301M
 SEE RAYCHEM DRAWING NUMBER CTA-1035
 SEE RAYCHEM DRAWING NUMBER CTA-1036

CADMIUM PLATE PER QQ-P-416
 CADMIUM PLATE PER QQ-P-416
 CADMIUM PLATE PER QQ-P-416
 CADMIUM PLATE PER QQ-P-416
 CADMIUM PLATE PER QQ-P-416
 TIN PLATED PER ASTM B545

REVISIONS		DATE	APPROVED
LTR	DESCRIPTION		
B	REVISED PER ECN T-18602	93-10-12	M.HIGGY
C	REDRAWN AND REVISED PER DCR# T-30569	1/25/2002	M.HIGGY

DWG NO.	CHA-0078
SHEET	1



SPECIFICATION CONTROL DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. METRIC DIMENSIONS ARE IN BRACKETS.	DRAWN	ZS.ORBAN	1/7/2002
DECIMALS .XXX ±.005 .XX ±.02	CHECKED		
ANGLES .X ±	APPROVED		
WEIGHT 21.0 Gram Max.	APPROVED	M.HIGGY	1/7/2002
	CAD NAME	T30569.DWG	
	THIRD ANGLE PROJECTION		

tjco/Electronics/Raychem WIRE AND HARNESSING PRODUCTS 307 CONSTITUTION DRIVE MENLO PARK, CALIFORNIA 94025	
TITLE	
ASSEMBLY, BACKSHELL, RECEPTACLE, 1"	
CADMIUM PLATED, DATA-BUS, MTR SERIES	
SIZE	CODE IDENT. NO.
A	06090
DWG. NO.	CHA-0078
REV	C
DO NOT SCALE THIS DRAWING	
SHEET 1 OF 1	