

AMP 128 1-2 (6/65)			
APPLICATOR PARTS LIST			
NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	462849-4
2	WIRE GUIDE		
3	INSULATION CRIMPER		
4	CRIMPER SPAC. BLOCK		
5	SHEAR DEPRESSOR-FRONT		
6	SHEAR DEPRESSOR-REAR		
7	DEPRESSOR SPACER-REAR		
8	ANVIL	1	463580-1
9	BLADE, SLUG	1	568654-1
10	SHEAR HOLDER-FRONT		
11	BLOCK, HOLD DOWN	1	464263-1
12	<del>SHEAR SPRING</del>		
13	FLOAT-SHEAR-REAR		
14	PLATE, SHEAR	1	463300-1
15	PIN, DOWEL (125x.50)	1	21030-2
16	CHIP GUARD-FRONT		
17	SPRING, HOLD DOWN	1	4-22280-0
18	TERMINAL HOLD DOWN	1	803275-1
19	STRIPPER	1	463897-1
20			
21	SPRING-FEED RETURN		
22	ANCHOR-SPRING		
23	FRONT STRIP GUIDE	1	462845-1
24	REAR STRIP GUIDE	1	462847-1
25	DRAG-STOCK	1	462846-1
26	DRAG RELEASE LEVER		
27	DRAG SPRING	1	8-22281-0
28	STUD, DRAG (8-32x1.50)	1	22354-8
29	STRIP GUIDE PLATE	1	462848-1
30	BASE BLOCK	1	806299-1
31	SCREW BLOCK		
32	ADJ. SCREW		
33	BASE PLATE	1	463581-2
34	SPRING, ASSIST		690603-1
35	POST-RAM	1	690212-1
36	SPRING WASHER	1	22480-5
37	DISC-WIRE	1	354777-1
38	DISC-INSULATION		
39	SPRING-COMPRESSION		690170-1
40	BALL STEEL		23241-6
41	DISC SPACER	1	690223-2
42	WASHER RAM	1	690124-9

Type MINIATURE QUICK CHANGE APPLICATOR SIDE FEED				
NO.	DESCRIPTION	REQ.	PART NO.	
43	WASHER-LAMINATED	1	690125-1	
44	RAM	1	464265-2	
45	PLUG-NYLON	1	690191-1	
46	BLOCK-INS. ADJ.			
47	SCREW-SHOULDER			
48	CAM			
49	CRIMPER BOLT	1	7-21002-9	
50	<del>PIN, DOWEL</del>	<del>2</del>	<del>2-21030-1</del>	
51				
52	LEVER-TERMINAL			
53	FEED FINGER ASS'Y	1	461062-1	
54	FEED FINGER SPRING			
55	FEED FINGER PIN			
56	FEED PAWL	1	1-694433-3	
57				
58	HOUSING	1	454485-3	
59	CAP	1	463896-1	
60	WEAR PLATE			
61	ROD-FEED			
62	ROLLER-CAM			
63	PIN-CAM ROLLER			
64	SCREW ADJ.			
65	BLOCK-PIVOT			
66	LEVER-INTERMEDIATE			
67	BUSHING			
68	SHAFT PIVOT			
69	NIPPLE, HEX 1/2 NPT x 1/2 NPT	1	22364-1	
70	VALVE, QUICK EXHAUST	1	22374-1	
71	BRACKET, AIR FEED	1	459610-1	
72	AIR FEED ASS'Y	1	461065-1	
73	PLATE, IDENTIFICATION	1	461264-1	
74	SCR. HEX HD. MACH (8-32x.38) FEED	1	2-22603-1	
75	SCR. DRIVE # 2 X, 19	2	21017-1	
76	TUBING, PLASTIC 1/400	2	27319-4	
77	GUARD ASS'Y	REF.	462992-2	
78	ELBOW, PLASTIC TUBING, MALE	1	22294-6	
79	INSERT, COUPLING	1	23238-1	
REV.	REVISION RECORD	DATE	BY	ECN
J	0150-0494-01	MAY 01	CE	
K	0150-0762-01	JUL 01	CE	
KI	0150-0261-02	MAR 02	MY	
L	0150-0038-04	JAN 05	MY	

AMP INCORPORATED HARRISBURG, PENNA.			TYPE CODE <input type="checkbox"/> PROD <input type="checkbox"/> IN DIR <input type="checkbox"/> W.O.	
CRIMPING DATA			TERMINALS	
TO APPLY TERMINAL SPEC 114-6032			S3892 55142	
PAD LETTER	CRIMP HEIGHT	WIRE SIZE		
A	.111	12		
B	.102	14		
C	.093	16 OR 18		
D	.090	20		
CRIMP	SIZE	TYPE	FEED	
WIRE	.155	F	.490	
INSUL.	#	#		
INSULATION RANGE		WIRE RANGE		
#		20-12		
EXPLODED VIEW A-6144-1 A18074		SET UP GAGE 458637-1		
REMARKS:				
AOM & MINI SELM AIR FEED				
⚠ HOUSING + BASE PLATE TO BE PINNED AT ASS'Y.				
⚠ PART MAY BE REMOVED WHEN USING APPLICATOR IN AOM.				
⚠ QTY. IN FEET				
■ DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT				
THIS APPLICATOR IS TO BE USED ON				
MACH. SERIAL NO.			DIST. 66	
MACH. PARTS LIST			DESIGNED T.W. [Signature]	
APPL. SERIAL NO.		DATE SHIPPED		CHK'D. 3/81 1K Miller
CUSTOMER NAME AND ADDRESS				
APP'D. 3/81 1K Miller				
APPLICATOR NUMBER			SHEET 1 OF 2	
REV. L1466516-6				

G-ECN 0150-6703-96-D/R 3-96  
 F-ECN 0150-6075-95-CE-4/95

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APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.
101						142	PIN, WIRE DISC A	(.3090)		2	2-354779-0
102						143	PIN, WIRE DISC B	(.3170)		2	3-354779-6
103	SCR, SHC, FEED ADJ. BLK.	10-32	1.00	2	3-21000-9	144	PIN, WIRE DISC C	(.3270)		2	5-354779-6
104						145	PIN, WIRE DISC D	(.3290)		2	6-354779-0
105	SCR, SHC, STRIPPER	6-32	.34	2	1-21000-9	146	WASHER, PRECISION			1	986950-1
106	SCR, SHC, FRT. STR. G.D.	8-32	.38	2	2-21000-6	147					
107						148					
108	SCR, SHC, DEP.	6-32	.50	2	2-21000-0	149					
109	SCR, SHC, RAM	6-32	.62	2	2-21000-1	150					
110	SCR, SHC, (NYLOK) C.P. DISC	6-32	.25	-	23030-1	151					
111	SCR, S.H.C. AIR FEED ASSY	3/8-16	1.00	1	3-21001-5	152					
112						153					
113						154					
114	SCR, BUTT. HD. SOC. CAP R.S.G.	8-32	.38	2	2-21002-1	155					
115						156					
116	SCR, BUTT. HD. SOC. CAP. R.H. E.K.	10-32	.38	3	2-21002-6	157					
117	SCR, BUTT. HD. SOC. CAP. HOUSING	1/4-20	.75	3	3-21002-5	158					
118	SCR, BUTT. HD. SOC. CAP. CAP	10-32	.75	4	2-21002-9	159					
119	SCR, BUTT. HD. SOC. CAP. ST. G.D. PL.	10-32	.38	2	2-21002-6	160					
120	SCR, BHC. WIRE ANVIL	8-32	.75	2	2-21002-4	161					
121	SCR, SHC, SH. PL.	8-32	.50	1	2-21000-7						
122											
123											
124	SCR, SOC. SET, (NYLOK)	1/4-20	.25	1	21009-2						
125	SCR, SOC. SET, DRAG	4-40	.38	2	2-21008-3						
126	NUT, HEX MACH, DRAG	4-40	-	2	21018-4						
127	NUT, HEX MACH	8-32	-	1	21018-6						
128	NUT, HEX, SELF LOCKING	8-32	-	1	21022-2						
129	<del>NUT, HEX, MACH, HOLD DOWN</del>	<del>4-40</del>	<del>-</del>	<del>1</del>	<del>21068-4</del>						
130											
131											
132											
133	WASHER, LOCK AIR FEED ASSY	3/8	*	1	21024-8						
134	WASHER, LOCK SHEAR	#6	-	2	21024-3						
135	WASHER, LOCK STRIPPER	#6	-	2	21024-3						
136	WASHER, LOCK, RAM	#6	-	1	21024-3						
137	WASHER, LOCK, AIR F.D.	#10	-	2	21024-5						
138	<del>WASHER, LOCK, ANVIL</del>	<del>#8</del>	<del>-</del>	<del>2</del>	<del>21024-4</del>						
139	WASHER, LOCK, SH. PL.	#8	-	1	21024-4						
140											
141											

APPLICATOR ONLY TO INCLUDE

NOTES:

**△** CUT TO LENGTH AT ASSY

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REV LI APPLICATOR PART LIST SHEET 2 OF 2  
 466516-6